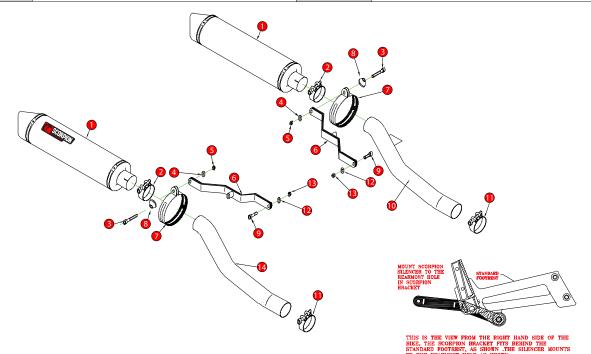
Box: PLOCK 2x2

FITTING INSTRUCTIONS 1

| BIKE | YAMAHA XJR 1300 | PART NO. | EYA - 52 |
|-------|--|----------|-------------------------------------|
| YEAR | 1999 - 2003 | FIT KITS | OVAL Z039.11133 // ROUND Z039.10133 |
| NOTES | Where not supplied use original fittings | FEATURES | DB KILLER Z038.10120 |



- 1 2 x 350mm Silencers ESC 55
- 2 2 x 51-55mm Band Clamps (Z016.10002)
- 3 2 x M8 x 25mm Cap Head Bolts (Z017.10073)
- 4 2 x M8 x 17mm Washers (Z017.10831)
- 5 2 x M8 Nyloc Nuts (Z017.10062)
- 6 2 x Mounting Brackets (Z015.10008)
- 7 Composite Strap (R-Z038.10090)(O-Z038.10088)
- 8 2 x Aluminium Bolt Finishers (Z026.20068)
- 9 2 x M10 x 45mm Cap Head Bolts (Z017.10098)
- 10 Connecting Pipe CP 73 L/H
- 11 2 x 47-51mm Band Clamps (Z016.10003)
- 12 2 x M10 Washers (Z017.10108)
- 13 2 x M10 Nyloc Nuts (Z017.10103)
- 14 Connecting Pipe CP 74 R/H

| | E-MARK ROUND | SCDB-RS e4 2035 | |
|--|--------------|-----------------|--|
| | E-MARK OVAL | SCDB-OS e4 2072 | |
| | ISSUE NO. | 7 | |
| | DATE | 17/12/08 | |
| | AUTHORISED | S.Northrop | |
| | CHECKED | | |

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

- A) Remove original exhaust from bike, taking care to keep all original components in a safe place.
- B) Refit Scorpion exhaust as per line diagram above.
- C) When fitted take bike for a short ride to ensure all functions are correct.
- D) When bike & exhaust are cool enough check all nuts and bolts are still secure.

