EEFF YOSHIMURA JAPAN CO., LTD. PRODUCT INSTALLATION INSTRUCTION MANUAL

SUZUKI GSX-S1000/F(17-) EEC SLIP-ON R-11 SINGLE EXIT

Be sure to read the instruction carefully before starting the work. It is necessary to follow the contents to install Yoshimura product.



CAUTION Before beginning installation, let motorcycle cool down.

CAUTION Be sure not to damage each part during installation.

CAUTION Torque specification must be followed. If neglected, it may cause bolt and nut to fall off and damage to Yoshimura product and motorcycle.

- **CAUTION** Metal Magic sleeve is coated with heat-resistant paint. Handle with care not to be hit or scratched by surroundings as the coating may come off. When cleaning silencer, use soft cloth with dish soap but do not use metal polish or chemical cleaner.
- **CAUTION** Titanium Blue sleeve is colored by anodizing. Handle with care as the color may change. When cleaning silencer, use soft cloth with dish soap but do not use metal polish or chemical cleaner.

1. Product Information :

| Description | SUZUKI GSX-S1000/F EEC Slip-On R-11 Single Exit | Cyclone Type | S196S11C1 | |
|-------------|---|------------------|----------------------|--|
| Part Number | Satin Finish Sleeve (SSF) : 1F0-196-5E30 | Main Material | Stainless steel | |
| | Metal Magic Sleeve (SM) : 1F0-196-5E20 | EEC Approval No. | e3 10003G | |
| | Titanium Blue Sleeve (STB) : 1F0-196-5E80B | Weight | (SSF) & (SM) : 2.0kg | |
| | | [STD : 2.3kg] | (STB) · 1.8kg | |

2. Applicable Model :

Model

GSX-S1000/F(17-)

3. Optional Part :

| Description | Part No. | | |
|-----------------------|--------------|--|--|
| Optional Exhaust Pipe | 143-196-5F00 | | |
| Silencer Bracket Set | 194-196-0010 | | |

3. Contents:

| No. | Descriptions | Part No. | Q'ty | No. | Descriptions | Part No. | Q'ty |
|-----|----------------------|---------------|------|-----|--------------------------|--------------|------|
| 1 | Tailpipe | 1A5-196-5E00 | 1 | 6 | Grommet Rubber | 553-565-0000 | 1 |
| | Silencer Assy, (SSF) | 1F6-196-5E30 | | 7 | Grommet Spacer | 850-208-1212 | 1 |
| 2 | Silencer Assy, (SM) | 1F6-196-5E20 | 1 | 8 | Flange Nut M8 | 823-008-1250 | 1 |
| | Silencer Assy, (STB) | 1F6-196-5E80B | | 9 | Exhaust Spring | 118-001-0000 | 2 |
| 3 | Silencer Bracket | 161-196-0300 | 1 | 10 | Heat Guard | 161-196-0000 | 1 |
| 4 | Cap Bolt M8x30 | 800-208-5030 | 3 | 11 | Button Bolt M6x12 | 803-206-4012 | 1 |
| 5 | Washer M8x26 | 812-108-2600 | 2 | 12 | Conical Spring Washer M6 | 810-206-0000 | 1 |

