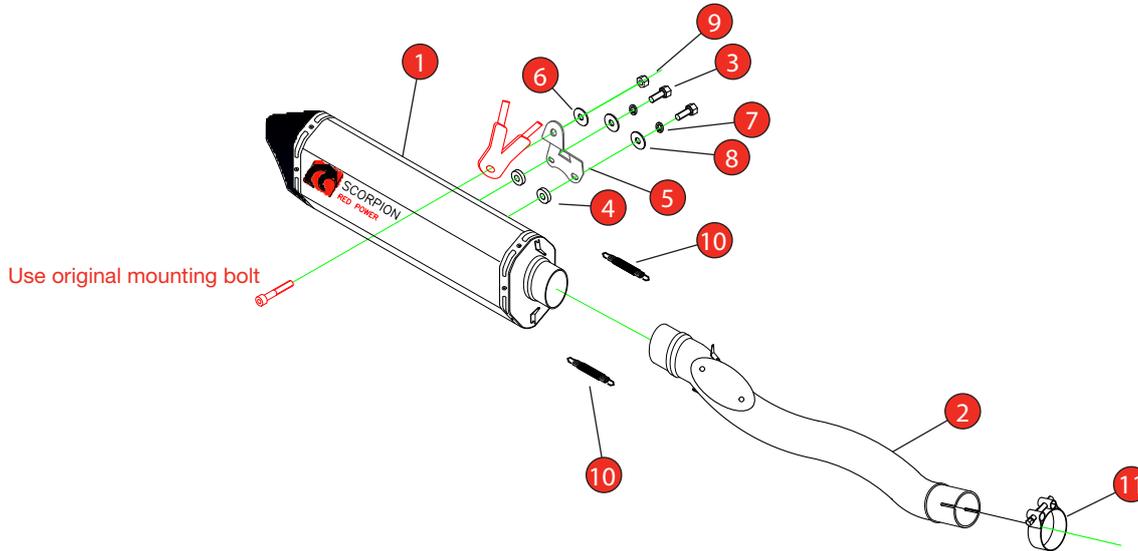


Bike	Harley Davidson Pan America 1250	Part No.	RHD-50
Year	2021-Current	Fit Kit	Z039.10720
Notes	Where not supplied use original fittings.	dB Killer	N/A

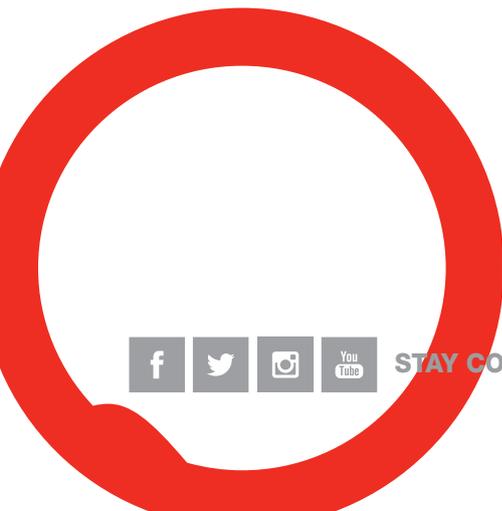
Estimated Fitting Time: 60 Minutes



NO.	PART NO.	DESCRIPTION	QTY
1	RSC514	400mm Serket Parallel	1
2	CP1167	Connecting Pipe	1
Fitting Kit - Z039.10720			
3	Z017.10049	M8 x 30mm Hex Head Bolt	2
4	Z026.20049	5mm Alloy Spacer	2
5	Z015.31404	Mounting Bracket	1
6	Z017.10825	M8 x 25mm Washer	1
7	Z017.10064	M8 Spring Washer	2
8	Z017.10110	M8 x 17mm Washer	2
9	Z017.10062	M8 Nyloc Nut	1
10	Z028.10030	Rubber Coated Spring	2
11	Z016.10003	50-59mm Clamp	1

CLASSIFICATION	Closed Circuit Product
HOMOLOGATED	NO
DATE	11/01/2023
ISSUE	00
AUTHORISED	S Shipley

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.



STAY CONNECTED TO RED POWER.

Bike	Harley Davidson Pan America 1250	Part No.	RHD-50
Year	2021-Current	Fit Kits	Z039.10720
Notes	Where not supplied use original fittings.	dB Killer	N/A



A) Start by removing the screw from the connecting pipe cover.

B) Remove the clamp that holds the cover to the connecting pipe.

C) Remove the cover from the exhaust.

D) Loosen the clamp between the rear silencer and the centre silencer.

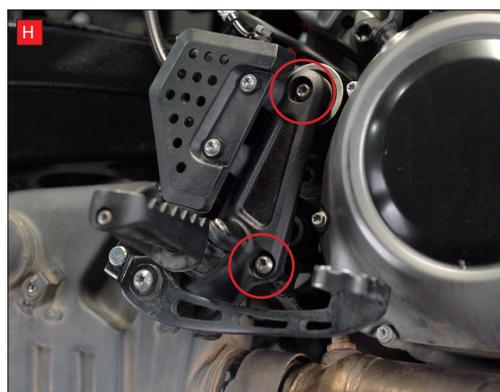
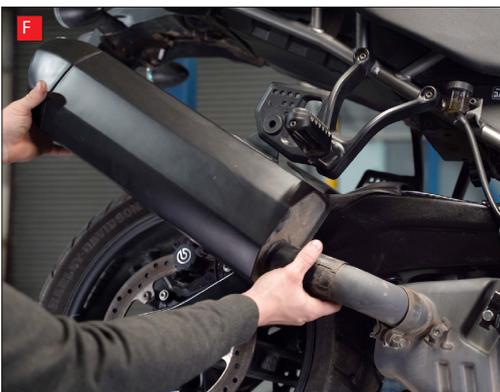


E) Support the weight of the rear silencer and remove the mounting bolt.

F) Carefully remove the rear silencer.

G) Loosen the clamp between the cat and the centre silencer.

H) Remove the 2 mounting bolts for the brake lever bracket and move it to one side, this will give you access to the centre silencer mounting bolt.



Bike	Harley Davidson Pan America 1250	Part No.	RHD-50
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I) Remove the centre silencer mounting bolt.

J) Carefully remove the centre silencer and OE gasket. You do not require a gasket when fitting the Scorpion system.

K) Re-attach the brake lever bracket using the original hardware and fully tighten.

L) Slide the Scorpion connecting pipe along with the new clamp onto the outlet of the catalist.



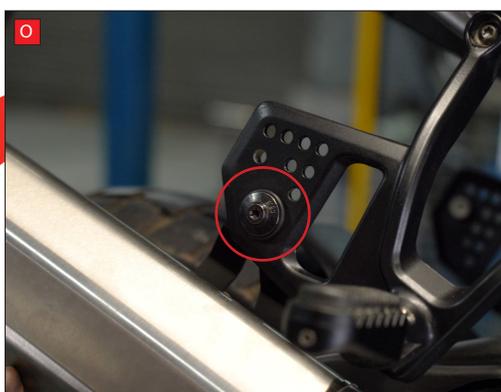
M) Place the Scorpion silencer face down on a soft clean surface and attach the mounting bracket to the back using the supplied hardware. The diagram on the first page shows the order to use. Leave the bolts slightly loose to allow for adjustment. You will fully tighten them in a later step.

N) Slide the silencer onto the connecting pipe and align the bracket with the original mounting point.



O) Push the original mounting bolt through the rubber on the frame and the new mounting bracket behind it and secure in place with the supplied washer and locking nut. Again, leave this loose for now, you will fully tighten it later.

P) Attach the springs between the spring hoops.



Bike	Harley Davidson Pan America 1250	Part No.	RHD-50
Year	2021-Current	Fit Kits	Z039.10720
Notes	Where not supplied use original fittings.	dB Killer	N/A



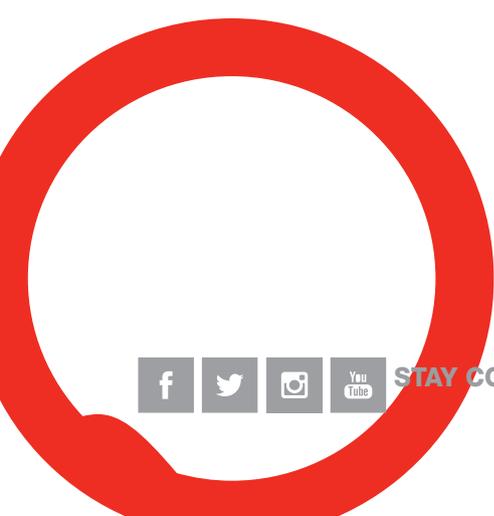
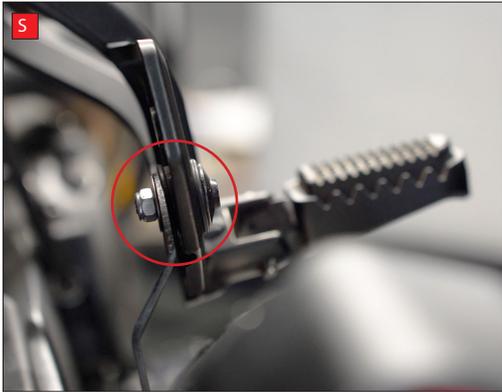
Q) Tighten the clamp.



R) Fully tighten the bolts that mount the bracket to the silencer.

S) Fully tighten the mounting bolt/nut.

Take the bike for a short ride to ensure it functions as it should. Once the bike and exhaust are cool enough check all nuts and bolts are still secure.



STAY CONNECTED TO RED POWER.

Bike	Harley Davidson Pan America 1250	Part No.	RHD-50
Year	2021-Current	Fit Kit	Z039.10720
Notes	Where not supplied use original fittings.	dB Killer	N/A

Estimated Fitting Time: 60 Minutes



Thank you for purchasing your Scorpion Silencer.

Care of your exhaust: Please refrain from cleaning silencer with heavy solvents or abrasives!

Vielen Dank Für den kauf eines Scorpion Schalldampfers! Pflegehinweis: Bitte verwenden Sie niemals Scheuermittel oder aggressive Reiniger zur Pflege Ihres Auspuffes!

Merci d'avoir choisi un echappement Scorpion.

Entretien de votre silencieux: Ne pas utiliser de solvants ou de produits abrasifs!

Muchas gracias por adquirir un Silencioso Scorpion. Le recomendamos no limpiar el silencioso con productos abrasivos o aquellos que contengan disolventes.



STAY CONNECTED TO RED POWER.